Kühlprofile
Extruded profiles

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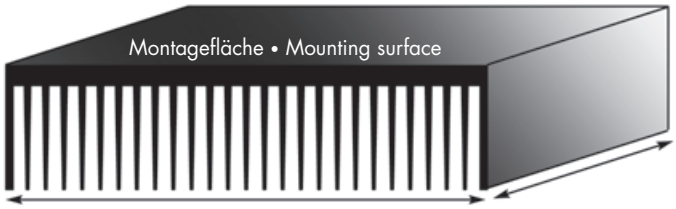
Bestellhinweise • *Ordering note*

Zur Ausführung Ihrer Bestellung sind folgende Angaben erforderlich:
Your order needs to contain the following information

Bestellbezeichnung
Ordering example

KS 200.36 – 200 – „X“ / 10

Montagefläche gefräst	*Mounting surface milled*
Oberflächen-behandlung	Surface treatement
Länge in mm	Length in mm
Breite in mm	Width in mm
Kühlschiene	Heat sink



Nach Kundenwunsch · *acc. to customer needs*
Länge in mm · *Length in mm*

Breite in mm · *Width in mm*
Breite der Standardprofile siehe Folgeseiten
Width of standard profiles see following pages

Bohrungen, Gewinde und Fräsarbeiten werden nach Kundenzeichnung ausgeführt.

Drilling, threading and milling follow customer's drawings.

„X“ = Oberflächenbehandlung

„A“ = EV1 farblos eloxiert
Standardoberfläche der Kühlkörper, mit bestem thermischen Wirkungsgrad. Oberfläche sehr gut gegen Korrosion geschützt.

„B“ = gebeizt und neutralisiert
Die Oberfläche ist alufarben, der Grat von Bohrungen und Schnittkanten sind weitgehend entfernt. Berührungen mit öligen oder fettigen Fingern führen zu sichtbaren Stellen.

„E“ = EV6 schwarz eloxiert
Standardoberfläche der Kühlkörper, mit bestem thermischen Wirkungsgrad. Oberfläche sehr gut gegen Korrosion geschützt.

„R“ = roh/ungewaschen
Keine Bearbeitung von Schnittkanten, Bohrungen oder Oberfläche.

„RG“ = roh/gewaschen
Keine Bearbeitung von Schnittkanten, Bohrungen. Oberfläche gewaschen.

„10“ = Kühlkörpermontagefläche überfräst
(gemittelte Rautiefe, Rz = 10 µ)

“X“ = Surface treatment

“A“ = EV1 natural anodized
Standard surface for cooling devices with the best thermal efficiency. The surface is highly protected against corrosion.

“B“ = etched and neutralized
The surface is alu-coloured, burrs from around the drilling holes and cut ends have been removed. Handling with oily or greasy fingers will leave visible fingerprints.

“E“ = EV6 black anodized
Standard surface for cooling devices with the best thermal efficiency. The surface is highly protected against corrosion.

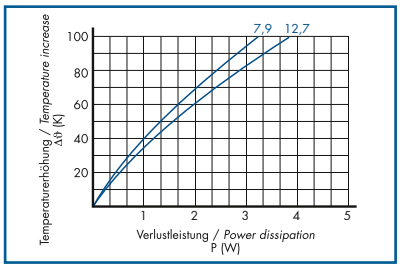
“R“ = blank/unwashed
No deburring of ends, drilled holes or surface.

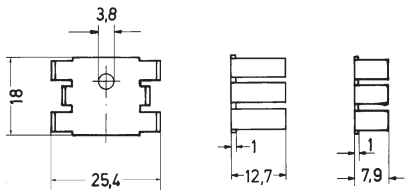
“RG“ = blank/washed
No deburring of ends, drilled holes. Surface washed.

“10“ = Heat sink mounting surface milled
(averaged roughness Rz = 10 µ)

K2504

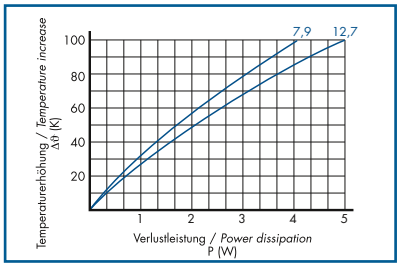
Material · *Material*		Al 99.5
Gewicht · *Weight*	g/cm	ca. 1

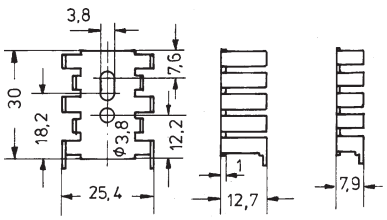




K 2504.3

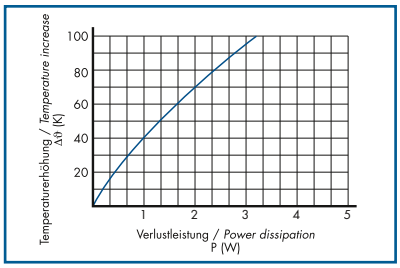
Material · *Material*		Al 99.5
Gewicht · *Weight*	g/cm	ca. 1

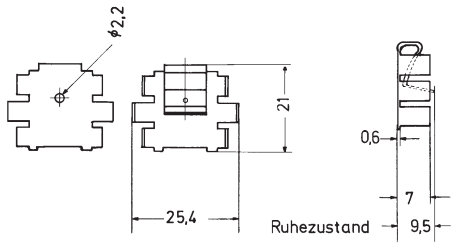




K 2504.4

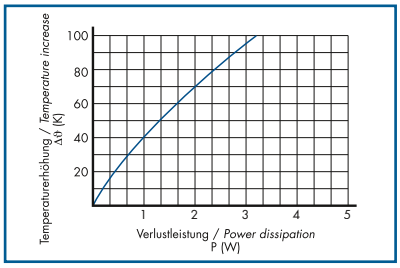
Material · *Material*		Al 99.5
Gewicht · *Weight*	g/cm	ca. 1

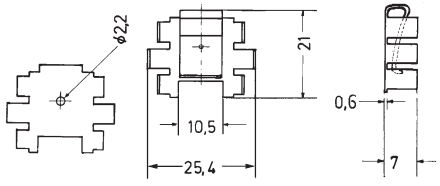




K 2504.5

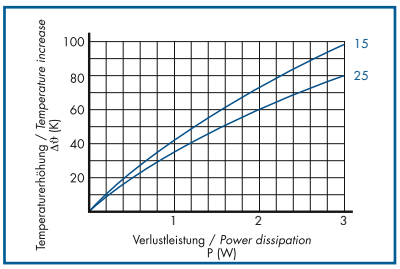
Material · *Material*		Al 99.5
Gewicht · *Weight*	g/cm	ca. 1



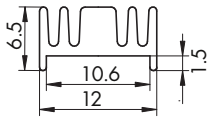


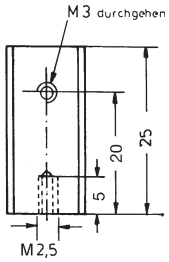
KS 12.1

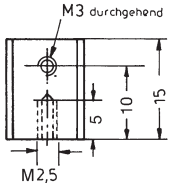
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	1.3



Weitere Längen und Lochbilder auf Kundenwunsch möglich.
Other lengths and hole patterns on customer request.

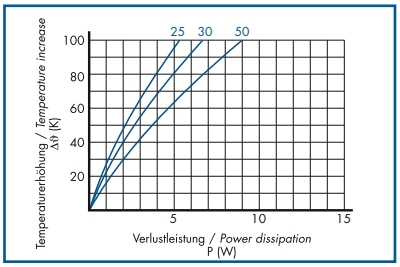


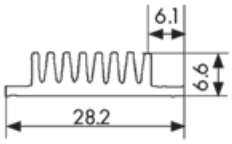


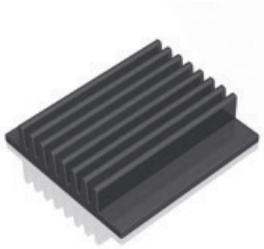


KS 28.5

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	2.3

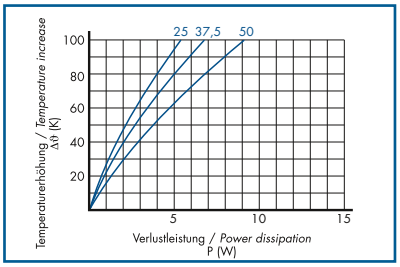


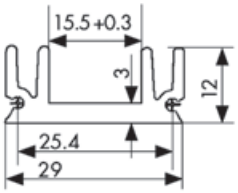




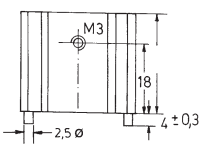
KS 29.1

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	3.9

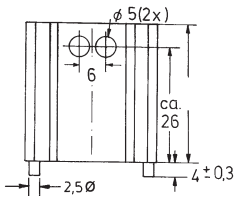




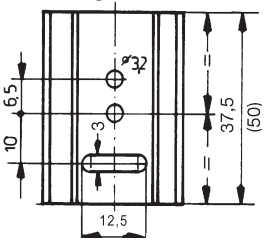
Nach Angaben
acc. to specification



Für clip 2201
Nach Angaben
acc. to specification

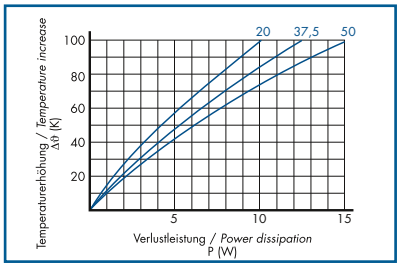


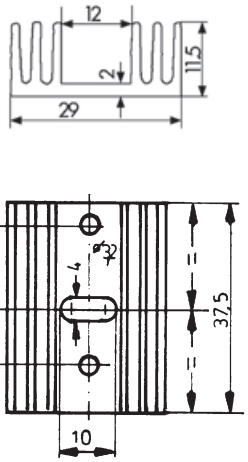
Vermaßung ab der Mitte
Dimensioning from the middle



KS 29.2

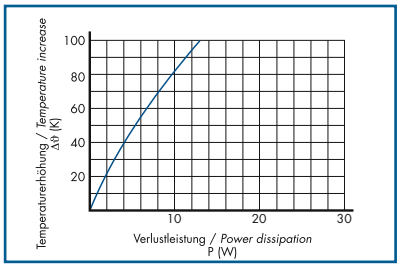
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	13

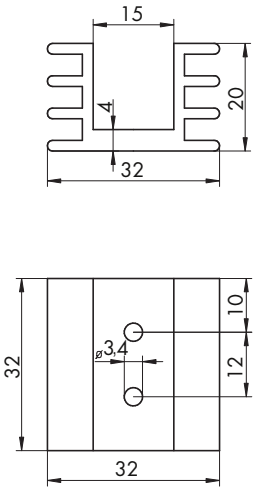


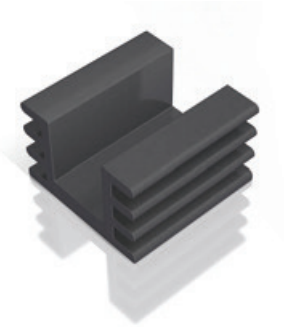


KS 32

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	21

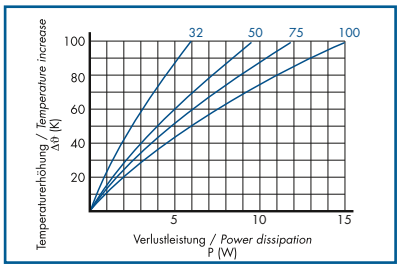


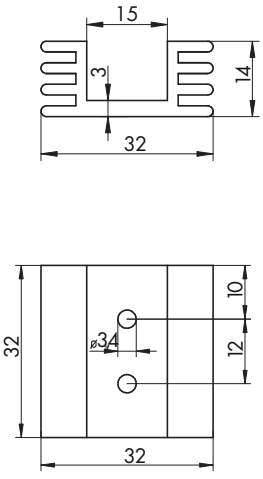


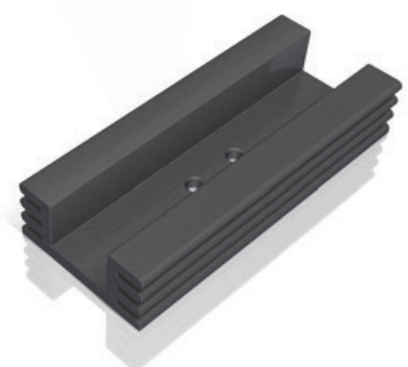


KS 32.1

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	18

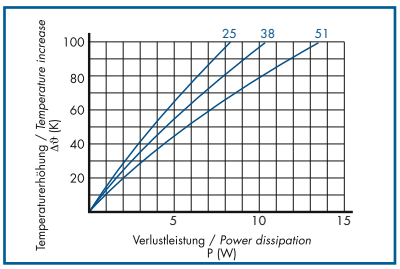






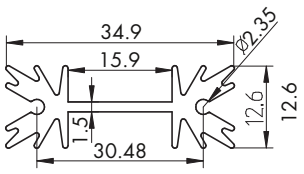
KS 35.10

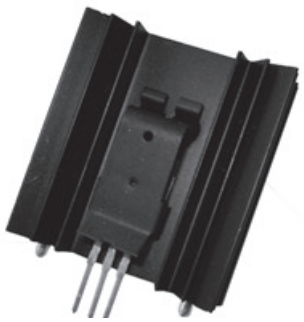
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	9/14/19

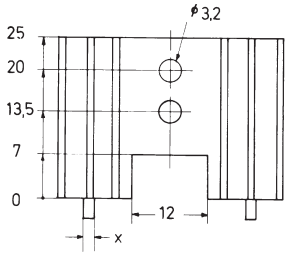


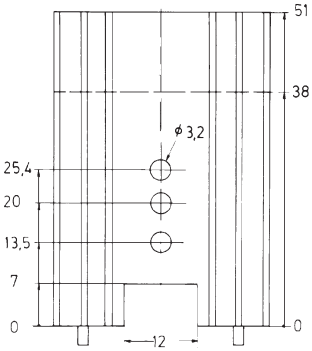
Auch für Clipmontage geeignet, siehe Seite 118
Suitable for mounting clip, see page 118

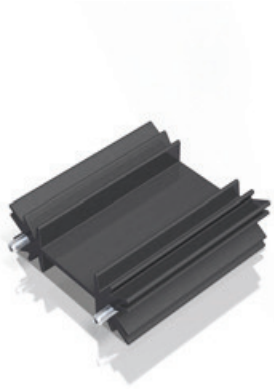
Lötstifte ø 2,18
Solder pins ø 2.18



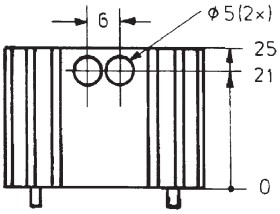


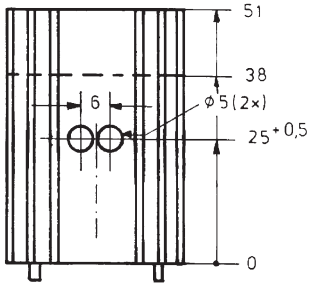


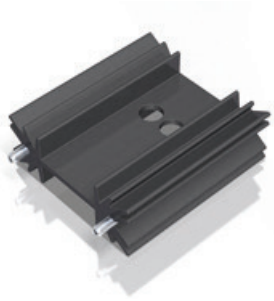




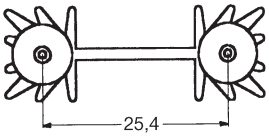
Für clip 2201, siehe Seite 118
For clip 2201, see page 118

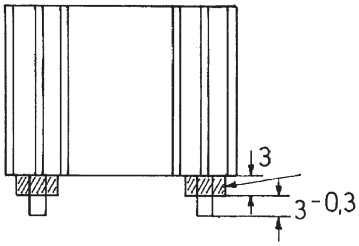


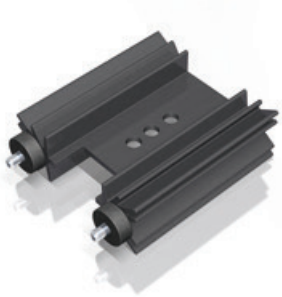




Isoliering · *Insulating ring*
d = 8 mm · h = 3 mm

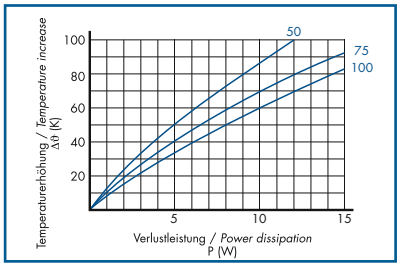




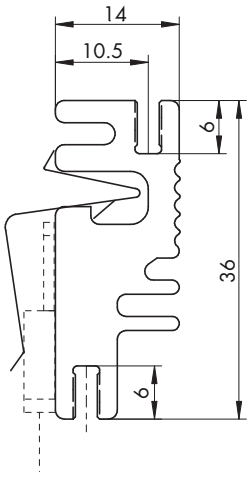


KS 36.3

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	8

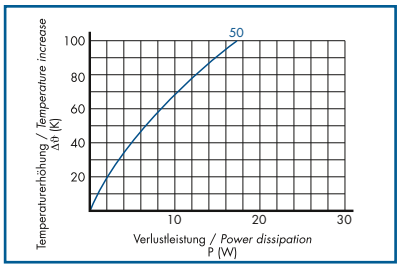


Auch für Clipmontage geeignet, siehe Seite 118
Suitable for mounting clip, see page 118

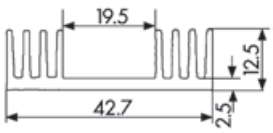


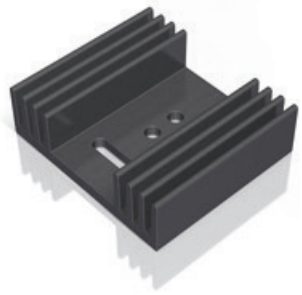
KS 43.1

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	21/28

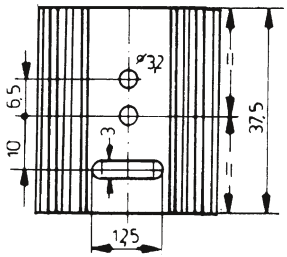


Auch für Clipmontage geeignet, siehe Seite 118
Suitable for mounting clip, see page 118

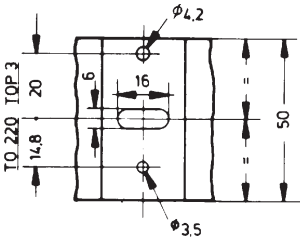




KS 43.1 - 37.5 E Kombi

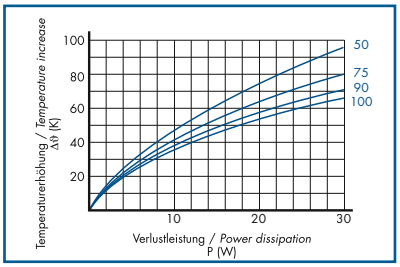


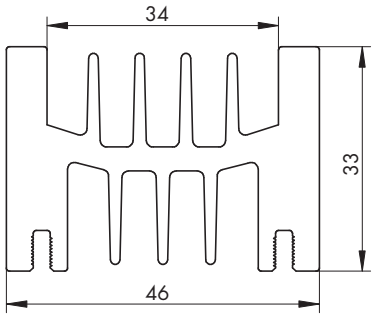
KS 43.1 - 50 E Kombi



KS 46

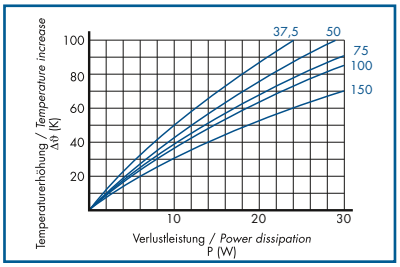
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	21

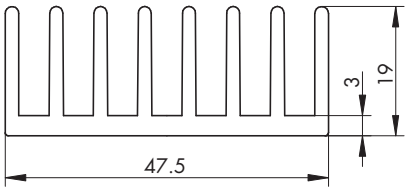




KS 47.1

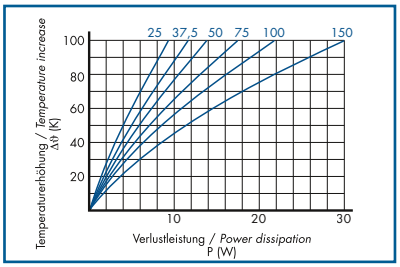
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	10.5

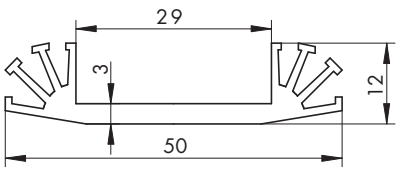




KS 50

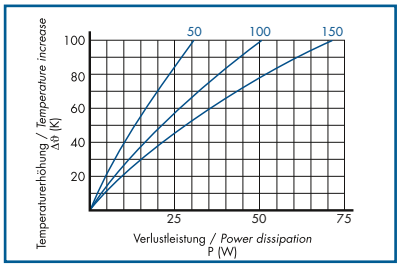
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	5.4

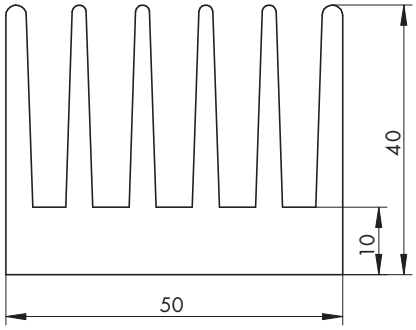




KS 50.13

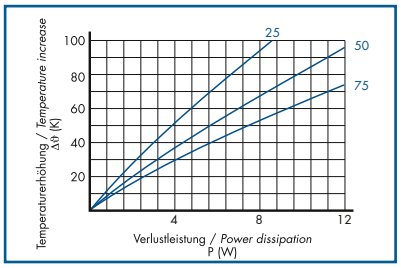
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	29

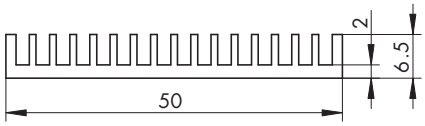




KS 50.16

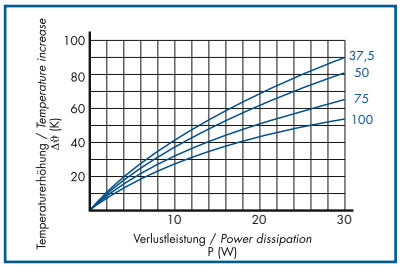
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	4.8

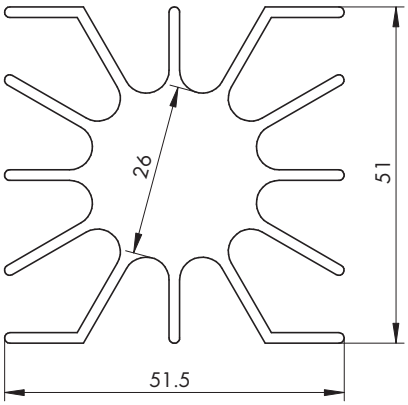




KS 53

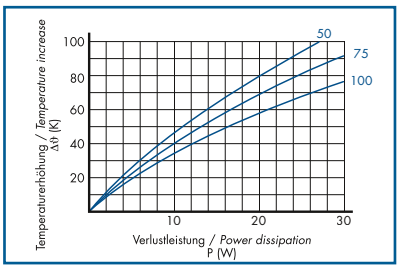
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	25

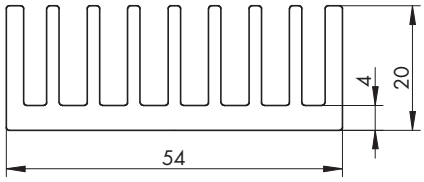




KS 54.6

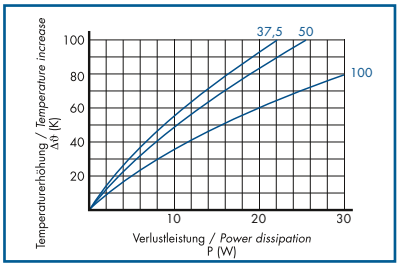
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	13.5

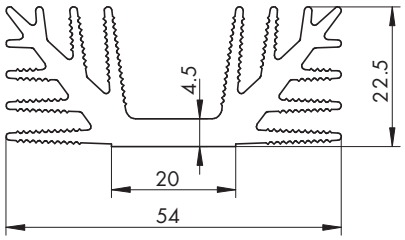




KS 54.8

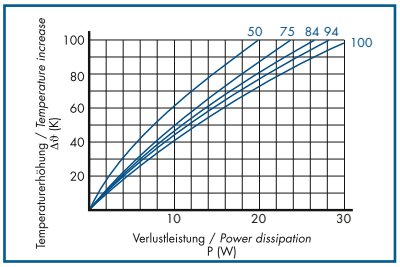
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	13

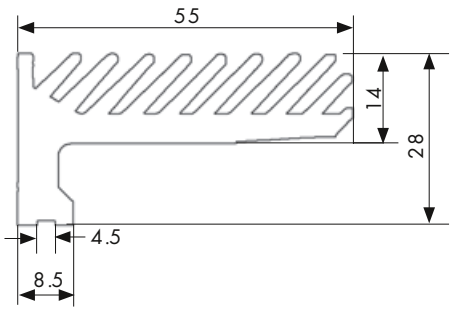




KS 55.1

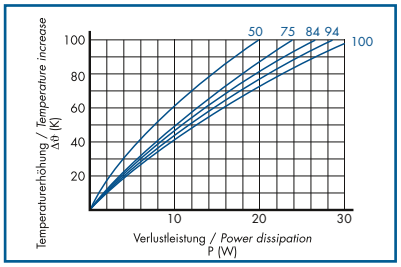
Material · Material		AlMgSi 0.5
Gewicht · *Weight*	g/cm	14

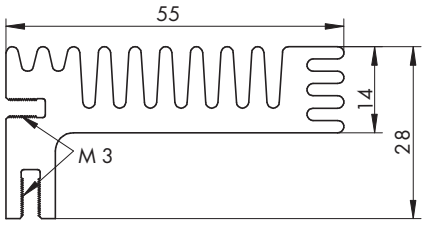




KS 55.5

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	16.5

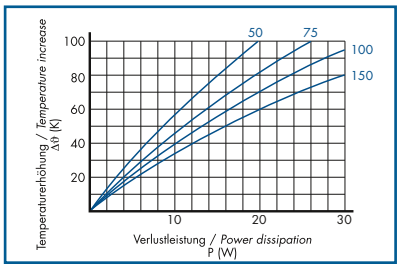


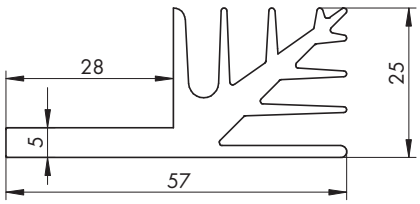


KS 57.2

Auch für Clipmontage geeignet, siehe Seite 118
Suitable for mounting clip, see page 118

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	13

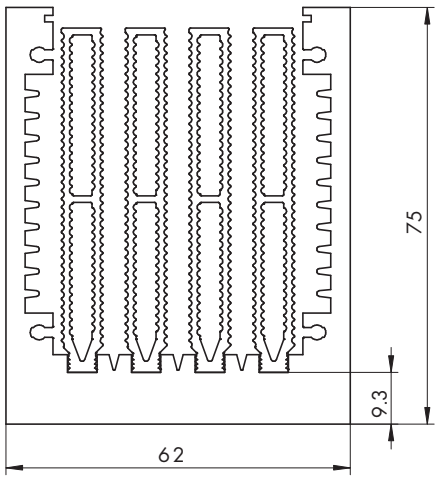




KS 62.3

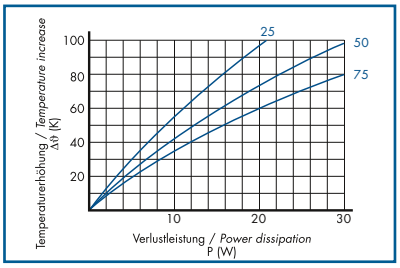
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61

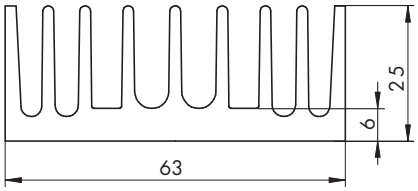
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	57



KS 63

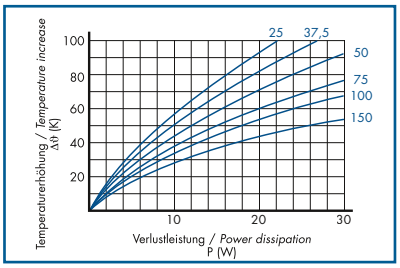
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	20

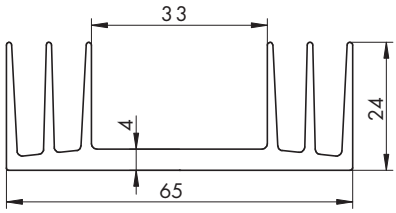




KS 65

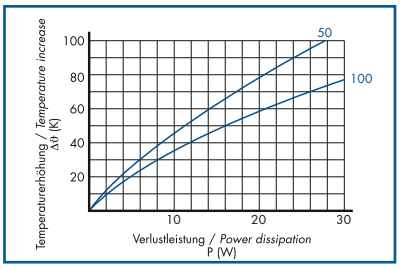
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	11.1

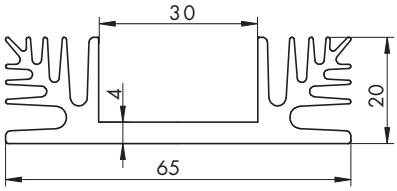




KS 65.4

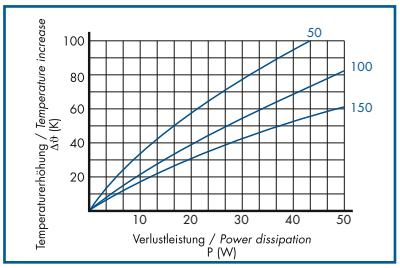
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	12.3

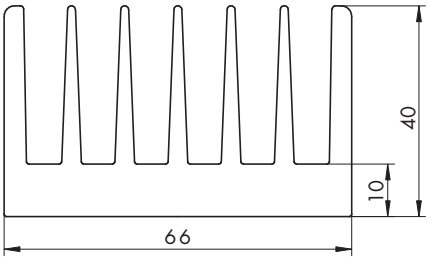




KS 66.1

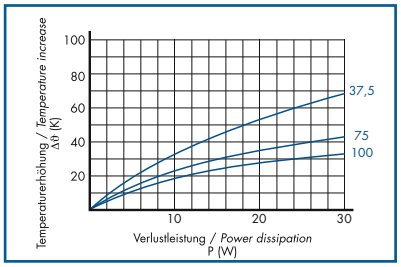
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	34.8

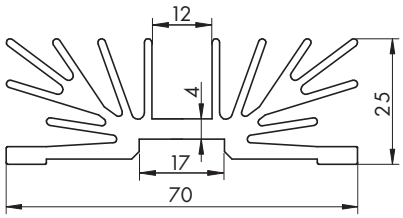




KS 70.5

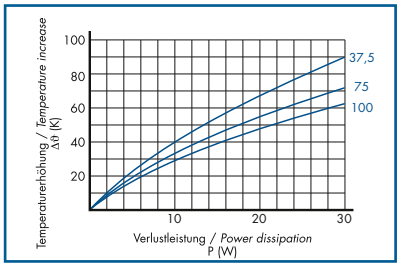
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	18

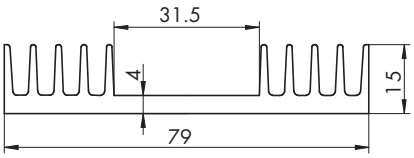




KS 79

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	14

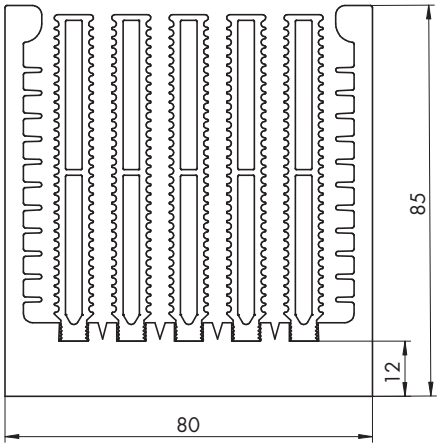




KS 80.20

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	89

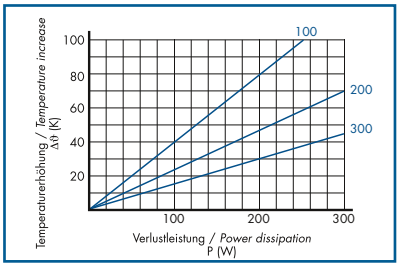
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61

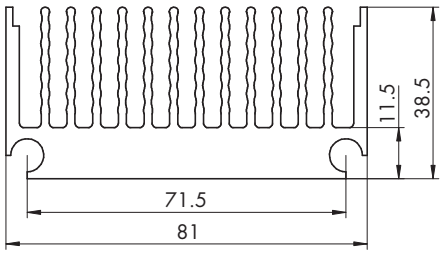


KS 81.211

Auch für Zwangskühlung geeignet, siehe Kapitel Kühlsysteme Seite 61
Suitable for forced cooling, see chapter cooling systems page 61

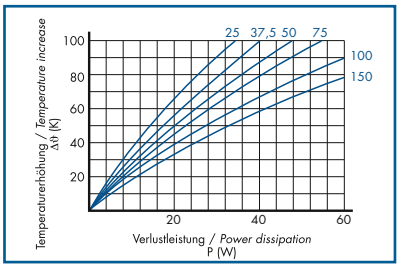
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	40.5

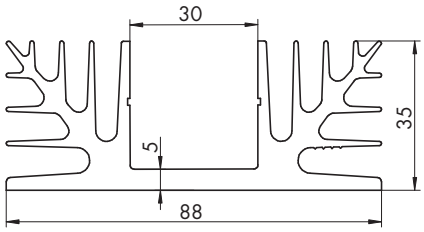




KS 88

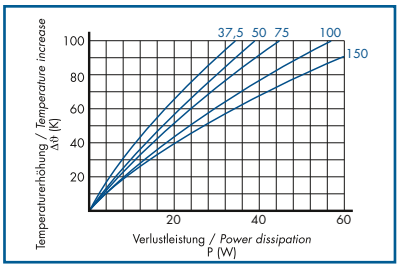
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	28.5

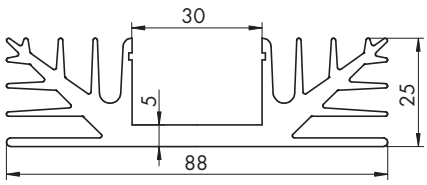




KS 88.1

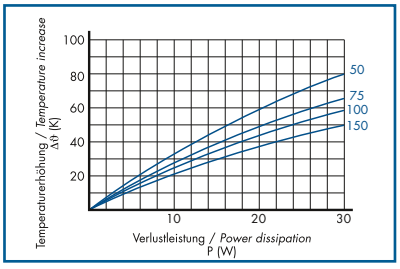
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	21.1

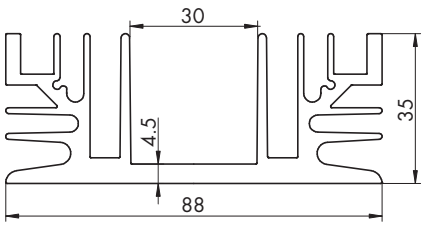




KS 88.4

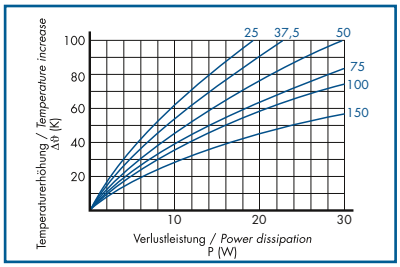
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	27

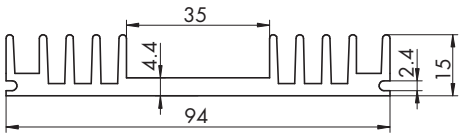




KS 94

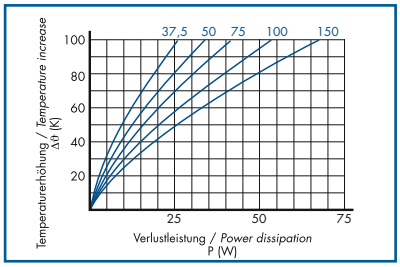
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	15.7

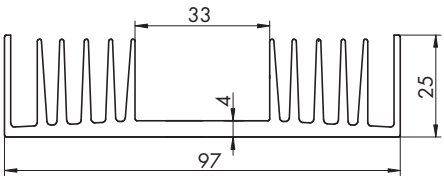




KS 97

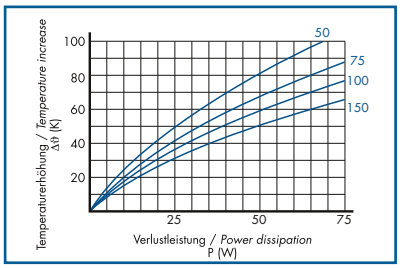
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	21

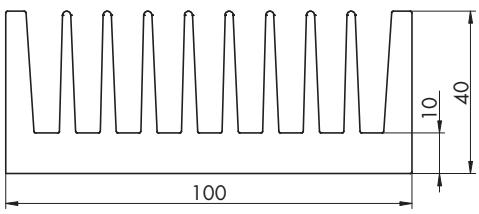




KS 100.2

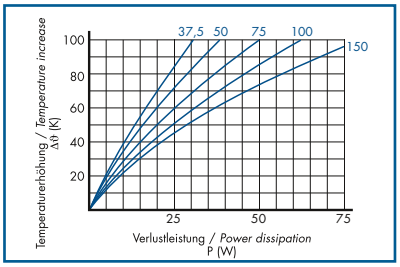
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	58

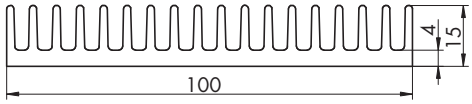




KS 100.3

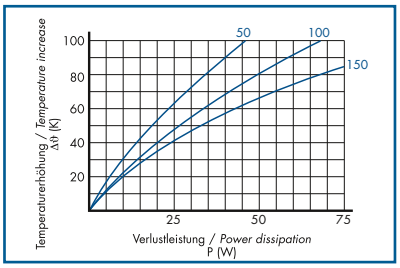
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	21.8

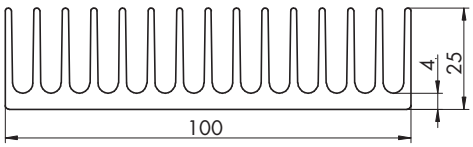




KS 100.33

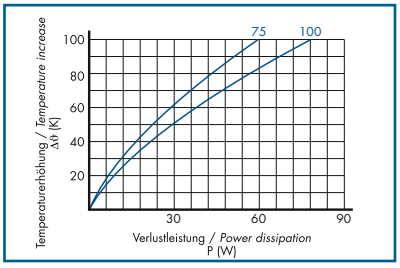
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	26.8

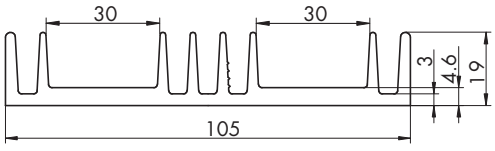




KS 105

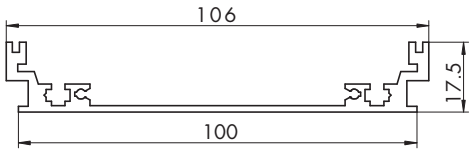
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	18





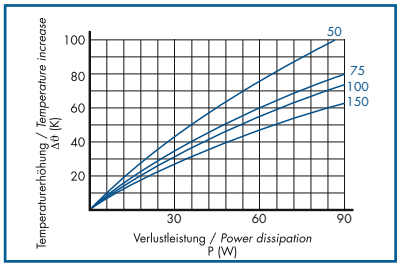
P 106

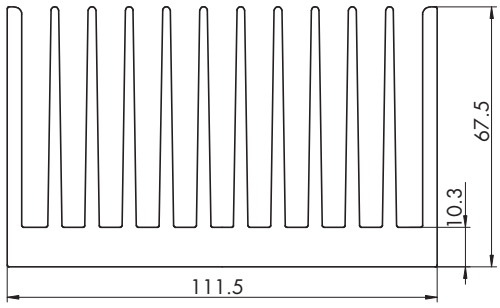
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	10



KS 112.1

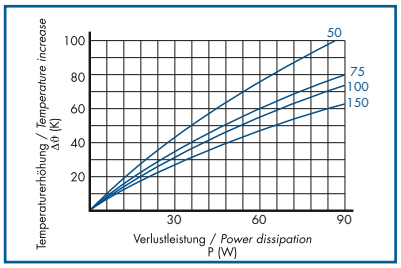
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	84.3

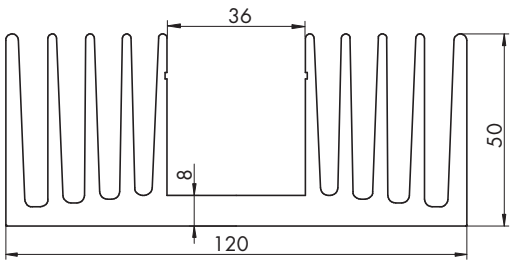




KS 120.9

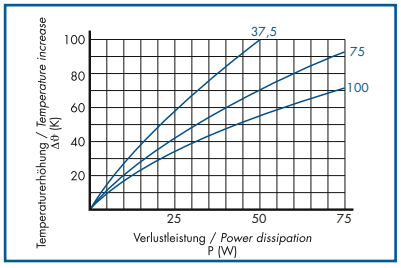
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	59.2

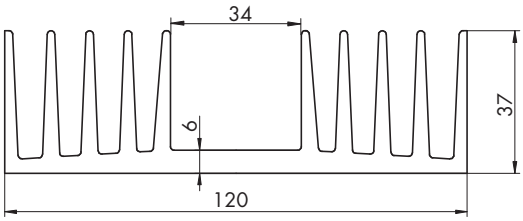




KS 120.10

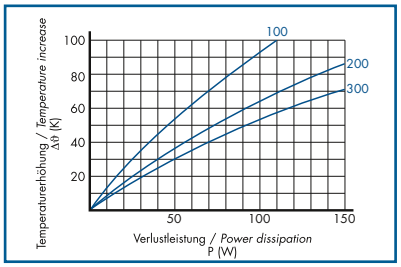
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	44

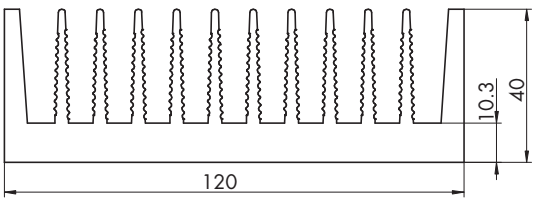




KS 120.17

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	60.5



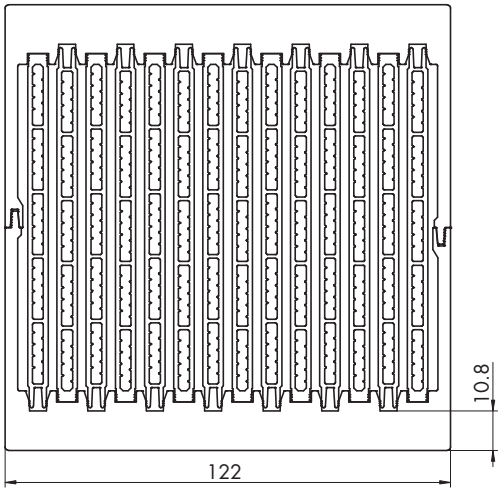


KS 122.5

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	213

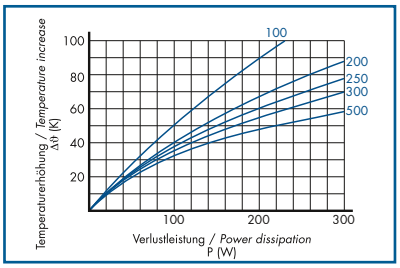
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61

Only for forced cooling, see chapter cooling systems page 61



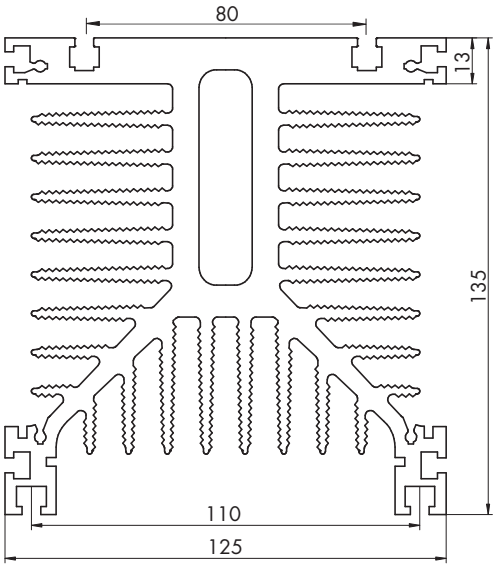
KS 125.7

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	158.5



Auch für Zwangskühlung geeignet, siehe Kapitel Kühlsysteme Seite 61

Suitable for forced cooling, see chapter cooling systems page 61

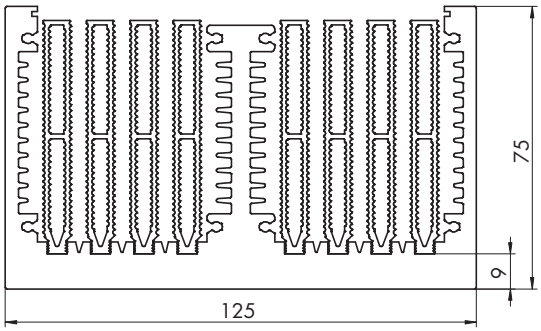


KS 125.10

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	109

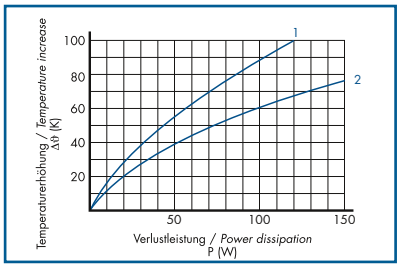
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61

Only for forced cooling, see chapter cooling systems page 61

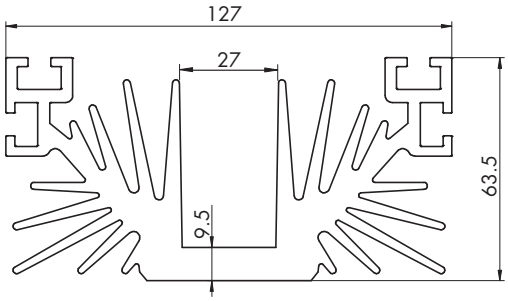


KS 127.2

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	74

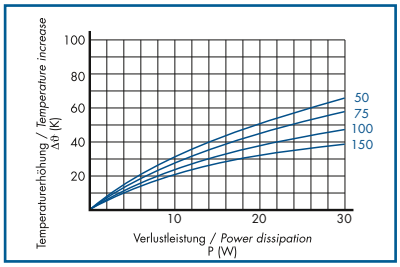


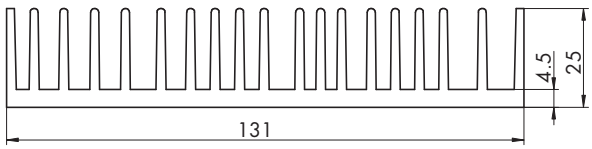
Auch für Spannklammernmontage geeignet, Seite 122
Also suitable for clamp mounting, page 122



KS 131

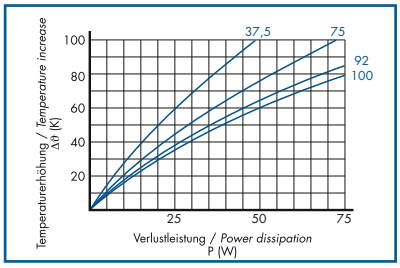
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	41

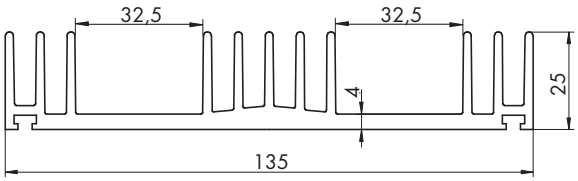




KS 135.1

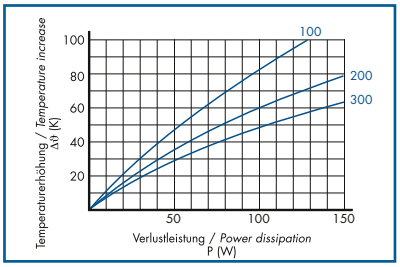
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	26

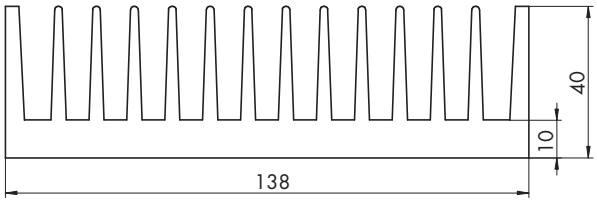




KS 138.3

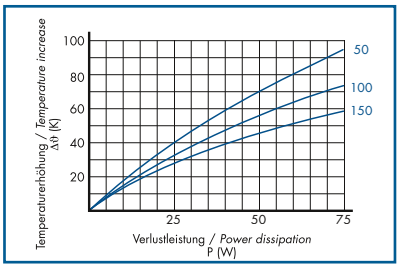
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	72.8

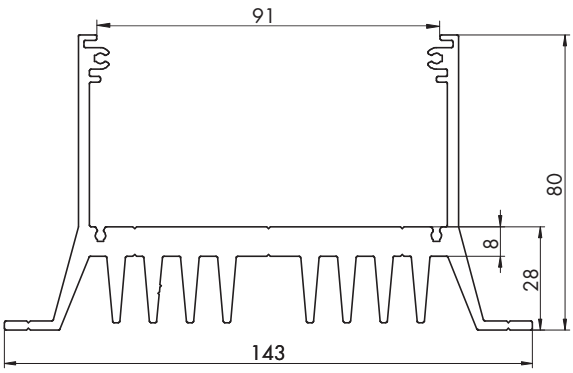




KS 143.1

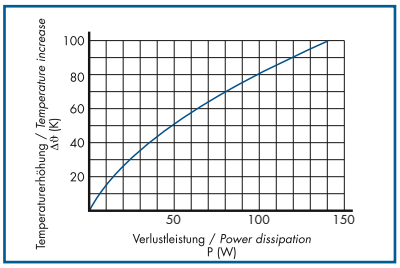
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	51

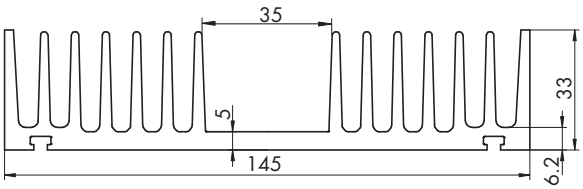




KS 145.1

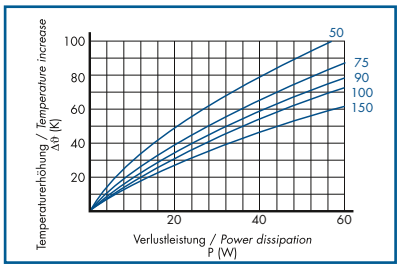
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	46.4

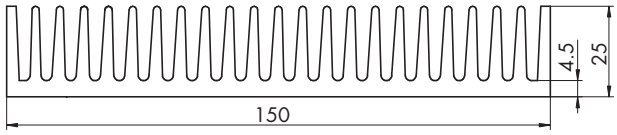




KS 150

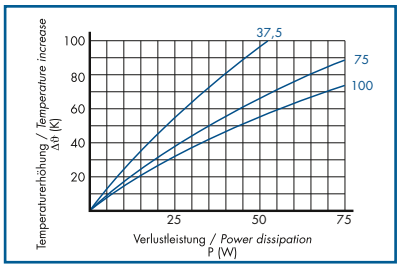
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	52

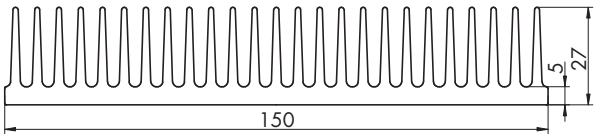




KS 150.4

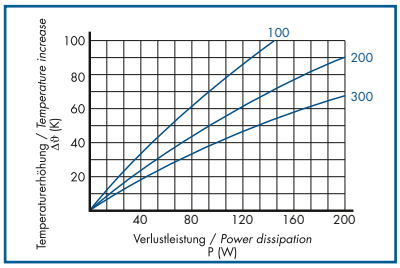
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	51

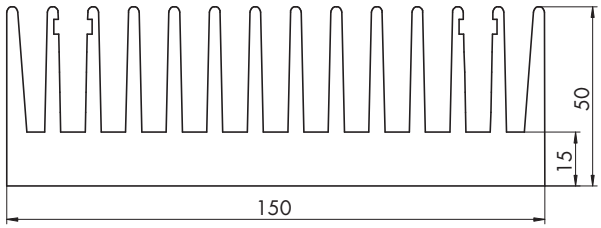




KS 150.14

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	108

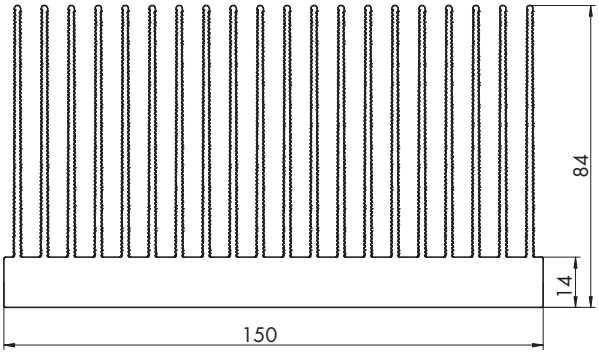




KS 150.32

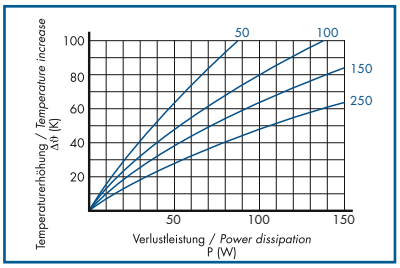
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	108

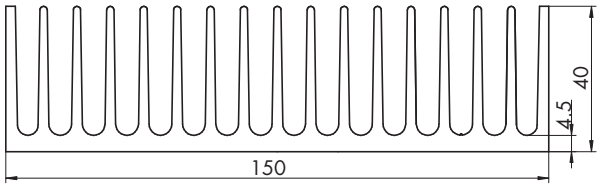
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61



KS 151

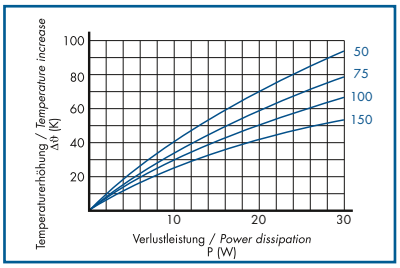
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	61.2





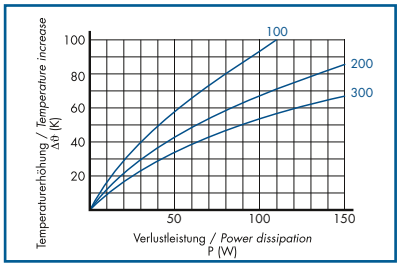
KS 159

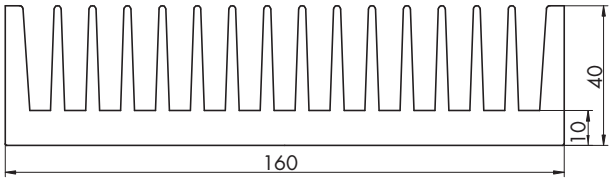
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	32



KS 160

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	86.5

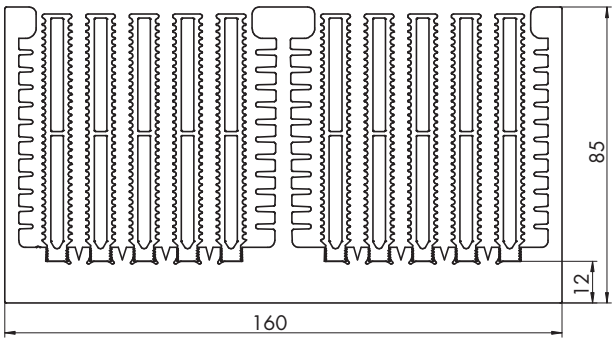




KS 160.16

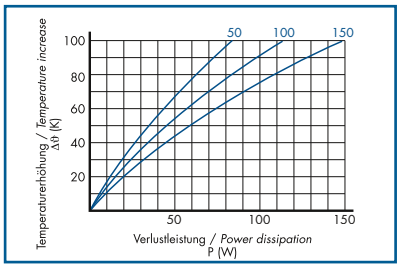
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	172

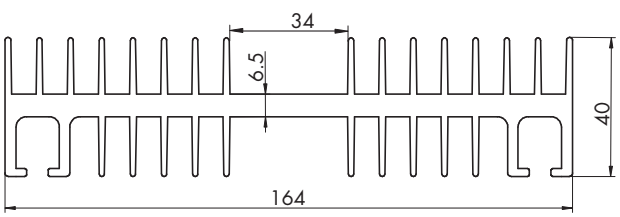
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61



KS 164

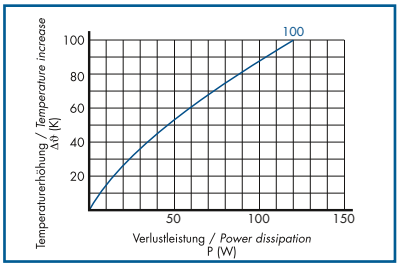
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	56

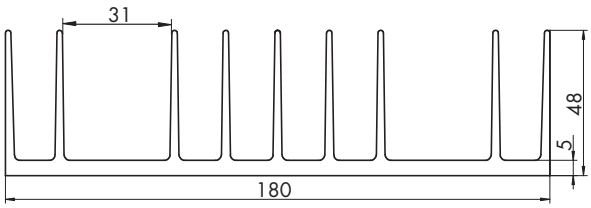




KS 180.1

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	49

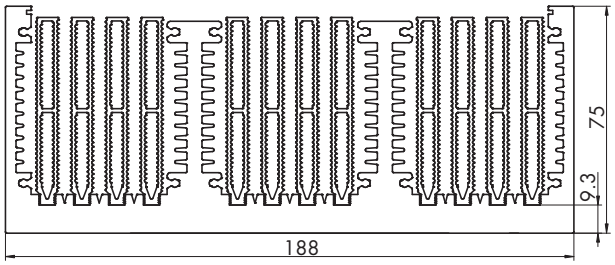




KS 188.2

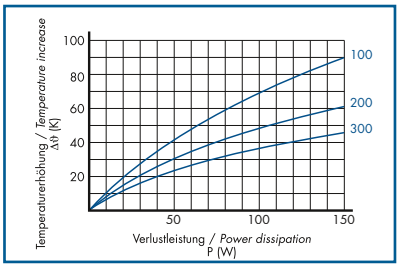
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61

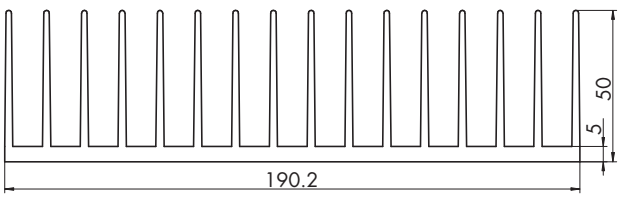
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	164.3



KS 190.20

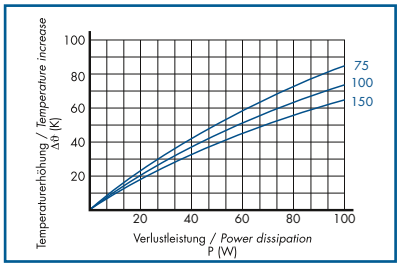
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	69

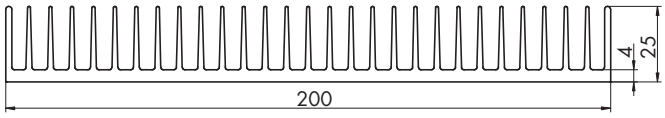




KS 200

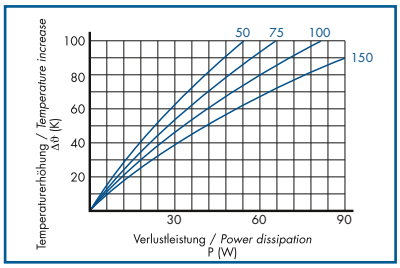
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	51.3

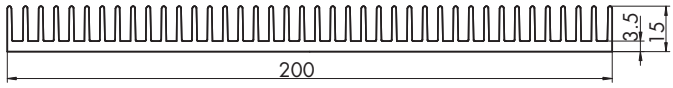




KS 200.1

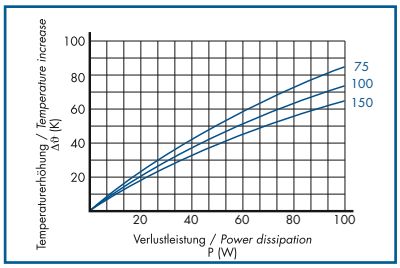
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	36

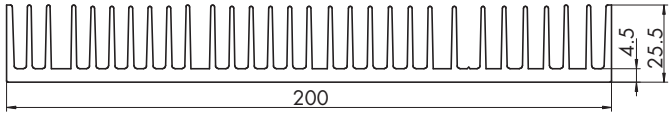




KS 200.6

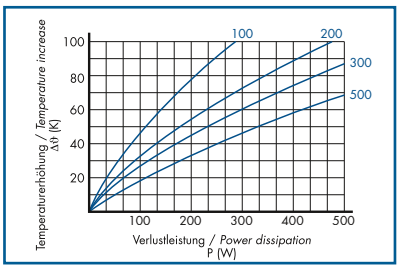
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	52.5



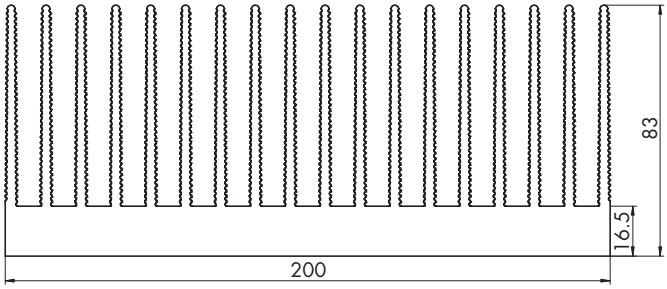


KS 200.18

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	186



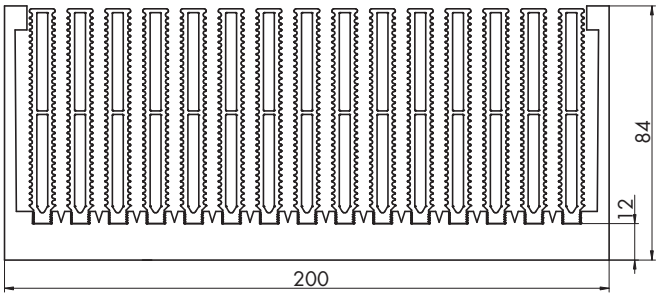
Bevorzugt für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Preferred for forced cooling, see chapter cooling systems page 61



KS 200.25

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	199

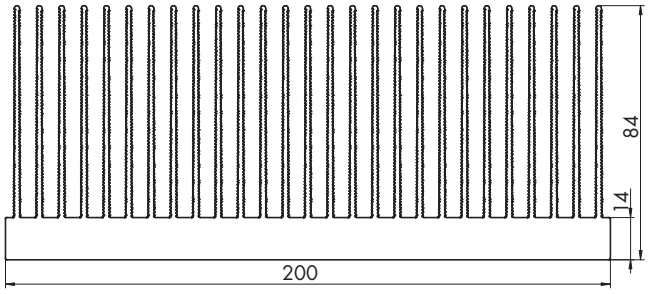
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61



KS 200.36

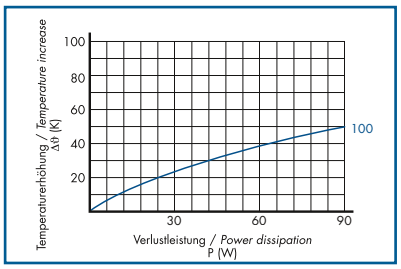
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	169

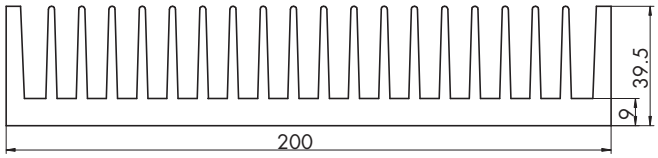
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61



KS 201

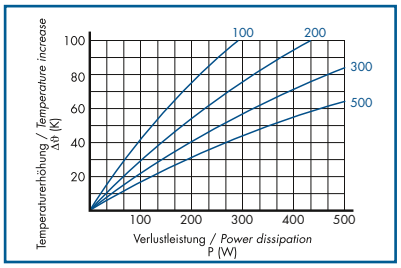
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	98

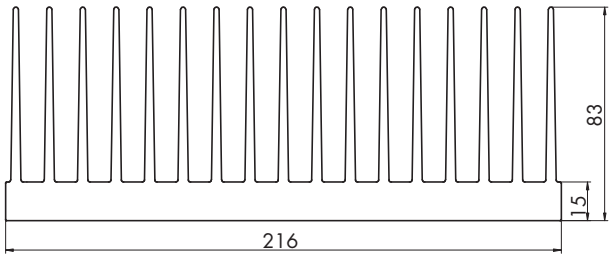




KS 216

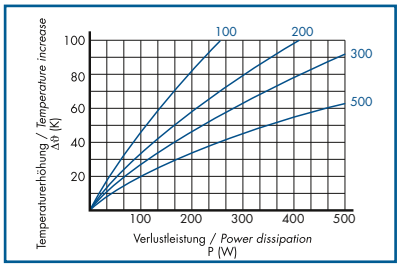
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	181

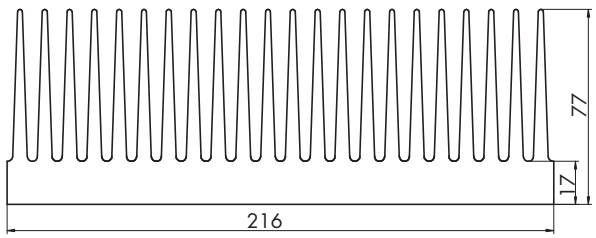




KS 216.2

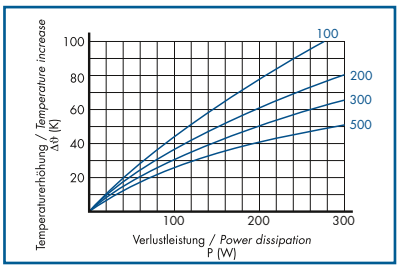
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	239

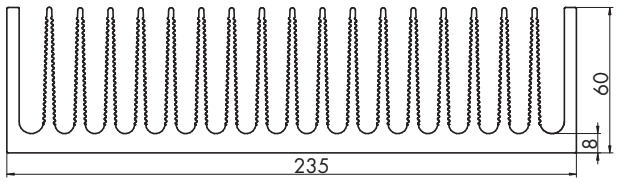




KS 235.3

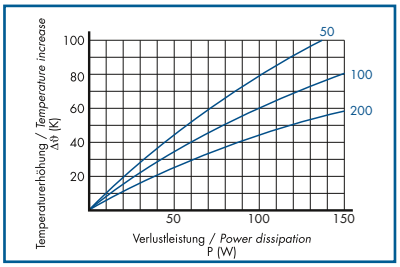
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	147

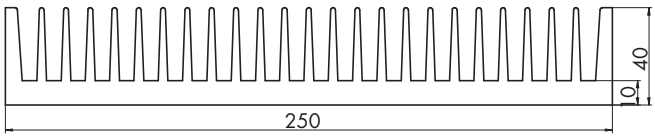




KS 250.4

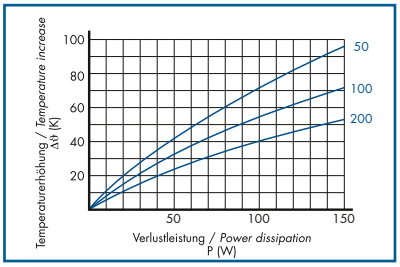
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	136

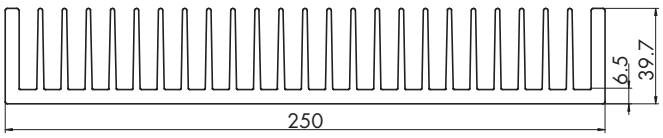




KS 250.5

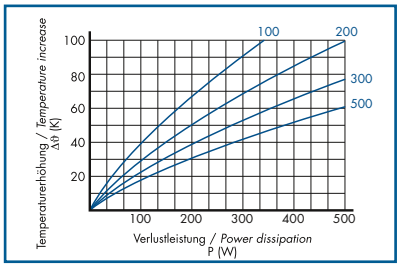
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	97

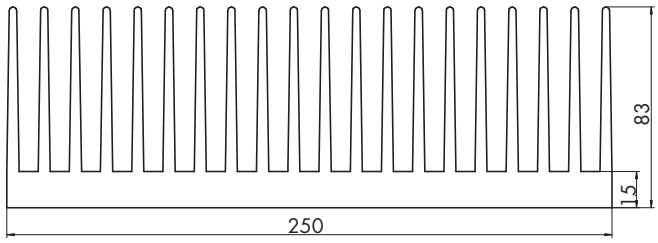




KS 250.7

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	245

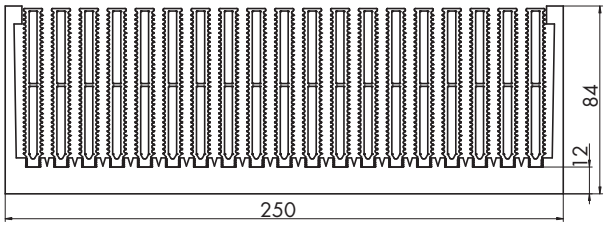




KS 250.16

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	252.2

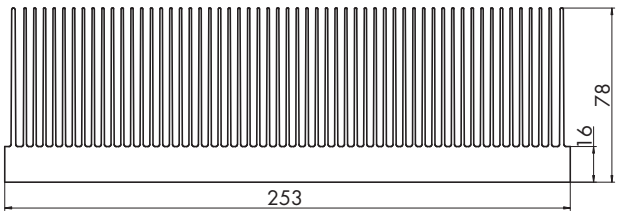
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61



KS 253.3

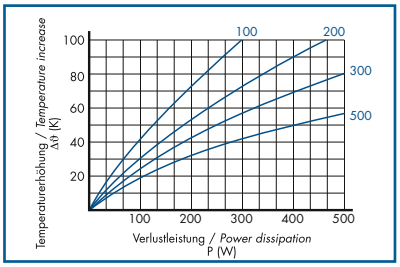
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	219

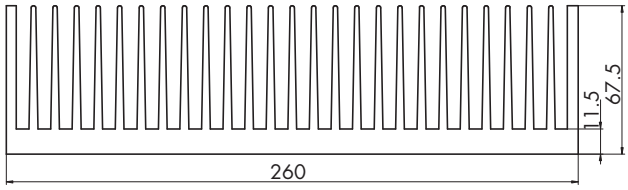
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61



KS 260.7

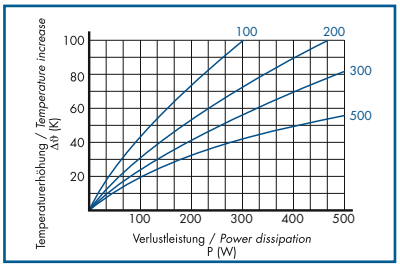
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	209

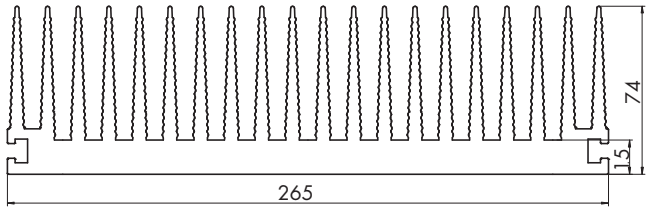




KS 265.3

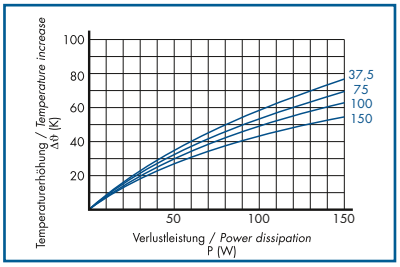
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	241

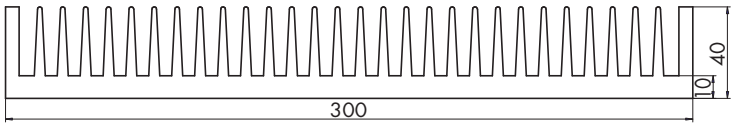




KS 300

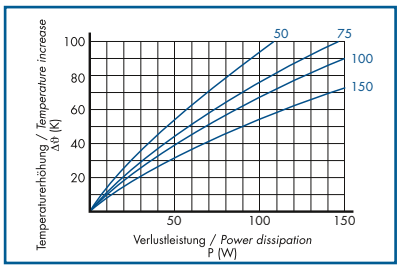
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	167

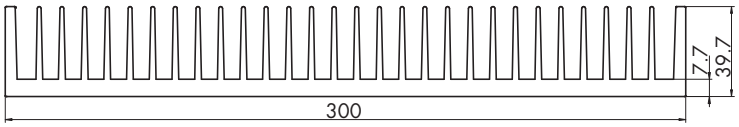




KS 300.3

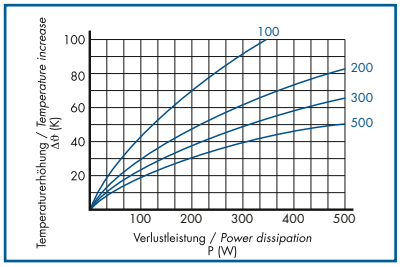
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	122.3

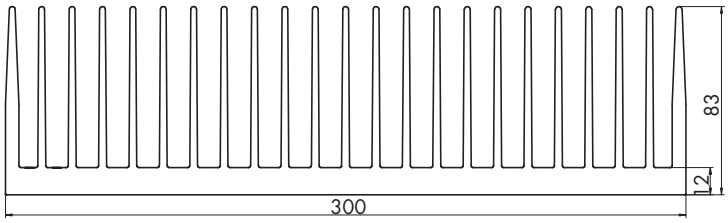




KS 300.6

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	235

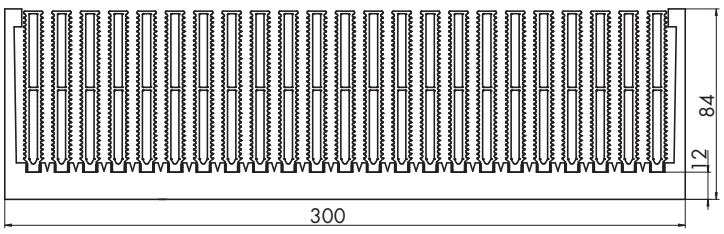




KS 300.14

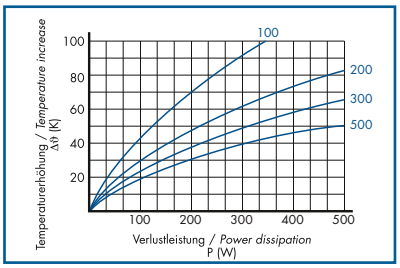
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	300.3

Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61

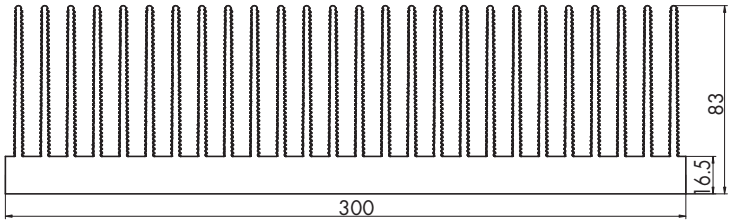


KS 300.19

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	268



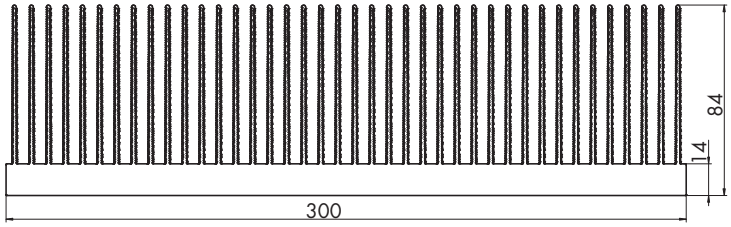
Bevorzugt für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Preferred for forced cooling, see chapter cooling systems page 61



KS 300.29

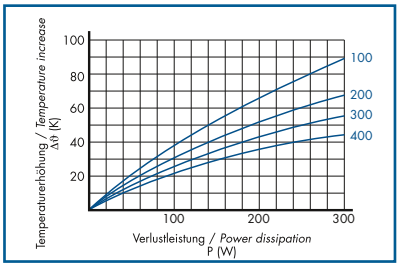
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	268

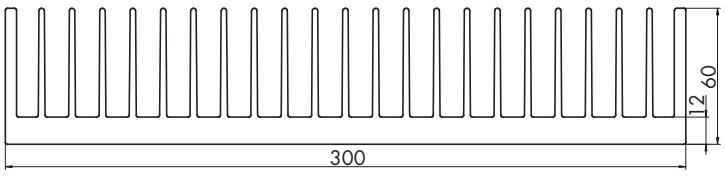
Nur für Zwangskühlung, siehe Kapitel Kühlsysteme Seite 61
Only for forced cooling, see chapter cooling systems page 61



KS 300.36

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	183.3

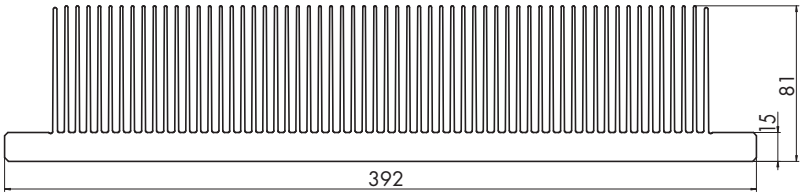




KS 392.1

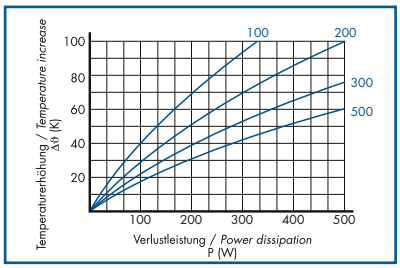
Nur für Zwangskühlung
Only for forced cooling

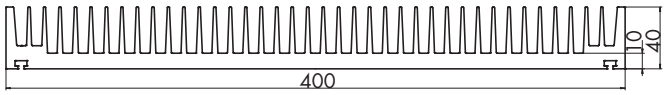
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	338



KS 400

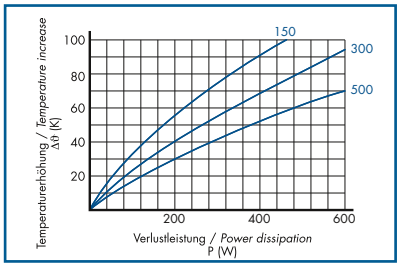
Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	196.4

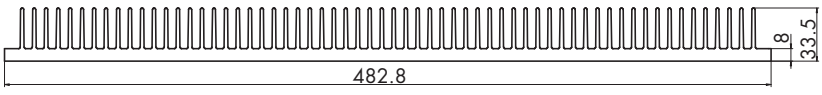




KS 482

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	198.9





Reibrührschweißen
Friction Stir Welding

Reib-Rühr-Schweißen FSW* · *Friction-Stir-Welding FSW**

Kühlkörper in Übergröße durch Reibrührschweißen

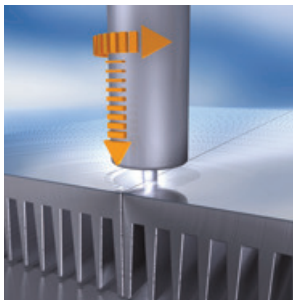
Larger geometries heat sink due to friction stir welding

Reibungswärme sorgt für eine feste und homogene Verbindung

Frictional heat leads to a solid and homogeneous alliance

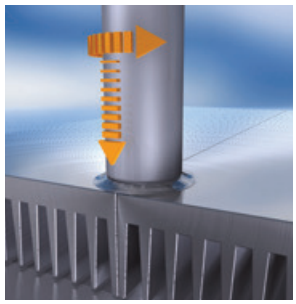
Schweißwerkzeug wird in Rotation versetzt

Welding tool moves in rotation



Werkzeug taucht in Kühlkörper ein

Tool dives into heat sink

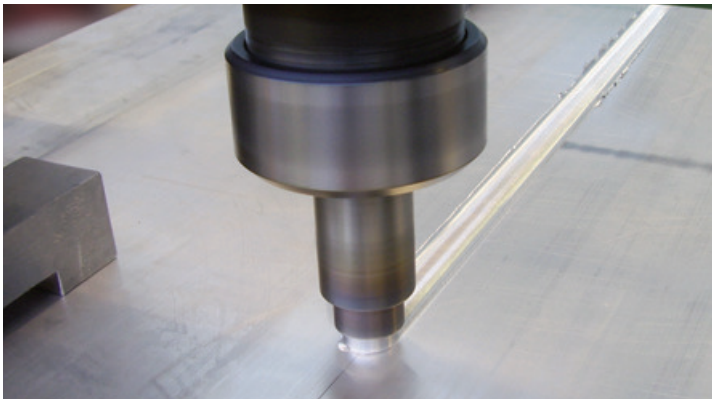


„Reibrühren" durch Rotation und Reibung

"friction stirring" caused by rotation and friction

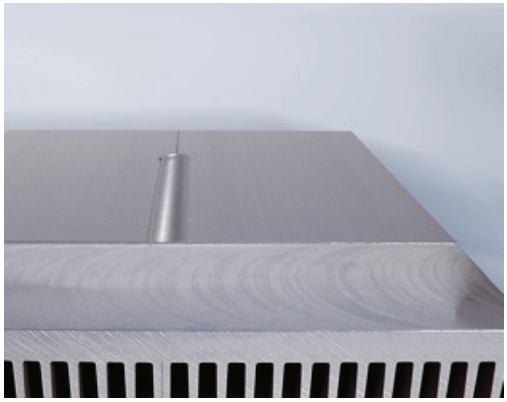
Vorschub erzeugt Schweißnaht

Feed motion produces weldseam



Schweißprozess auf der Maschine

Welding process on the machine



Keine sichtbare Schweißnaht nach dem Überfräsen

No visible weldseam after the milling

Die Vorteile liegen klar auf der Hand

- Geringer Energieverbrauch
- Hohe Prozessstabilität
- Weniger Schweißverzug durch reduzierten Wärmeeintrag
- Gleichmäßige Wärmeleitfähigkeit auch über der homogenen Schweißnaht
- Hohe Festigkeit der Verbindung
- Schweißverfahren ohne Zuführen von Zusatzwerkstoffen

The advantages are obvious

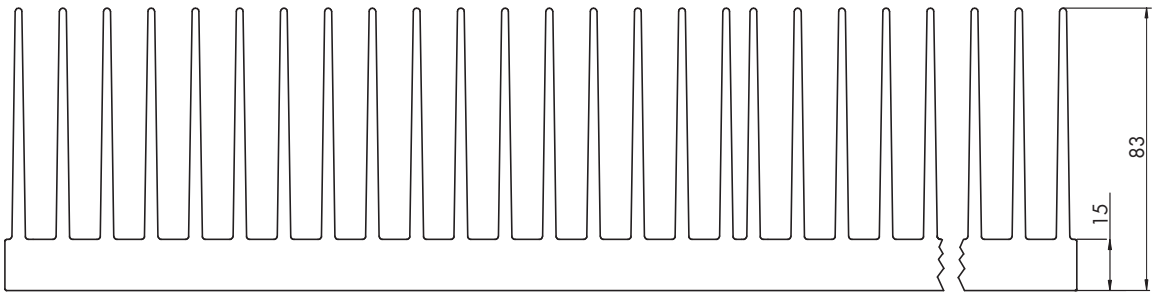
- *Low energy consumption*
- *High process stability*
- *Less weld distortion due to reduced heat input*
- *Uniformly thermal conductivity across the homogenous weldseam*
- *High firmness of the alliance*
- *Welding procedure without supplying additional materials*

* FSW ist ein patentiertes Verfahren der Firma TWI, austerlitz electronic gmbh ist ein eingetragener Lizenznehmer.
FSW is a patented technique of TWI Ltd., austerlitz electronic gmbh is a registered licensee.

KS 216 · KS 250.7

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	181/245

Zusammengefügt aus Grundprofilen/*Assembled from basic profiles* KS 216 und KS 250.7

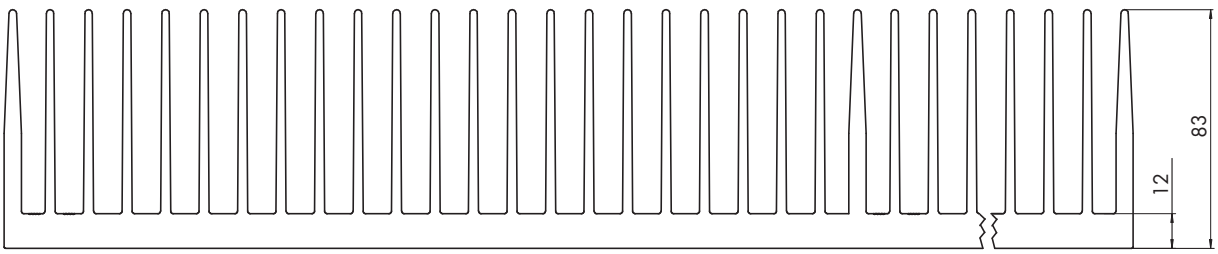


Lieferbar in Breiten von 216 - 1000 mm
Available in widths of 216 - 1000 mm

KS 300.6

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	235

Zusammengefügt aus Grundprofil/*Assembled from basic profile* KS 300.6



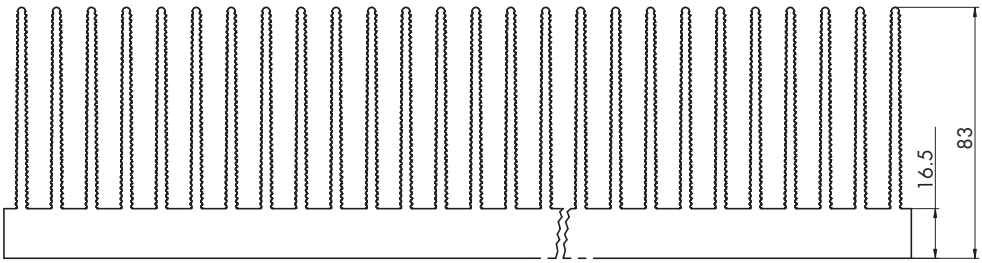
Lieferbar in Breiten von 300 - 900 mm
Available in widths of 300 - 900 mm

KS 300.19

Empfohlen für Zwangskühlung
Recommended for forced cooling

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	268

Zusammengefügt aus Grundprofil/*Assembled from basic profile* KS 300.19



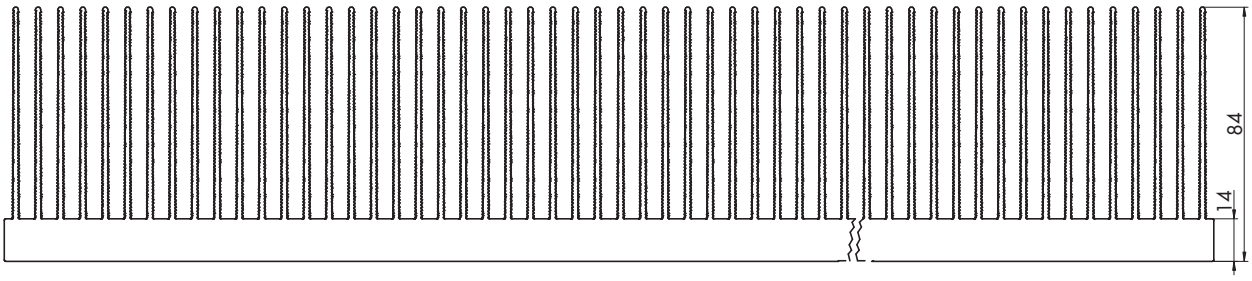
Lieferbar in Breiten von 300 - 900 mm
Available in widths of 300 - 900 mm

KS 150.32 · KS 200.36 · KS 300.29

Nur für Zwangskühlung
For forced cooling only

Material · *Material*		AlMgSi 0.5
Gewicht · *Weight*	g/cm	108/169/268

Zusammengefügt aus Grundprofilen/*Assembled from basic profiles* KS 150.32 und KS 200.36 und KS 300.29



Lieferbar in Breiten von 150 - 1000 mm (in 50er Schritte bevorzugt)
Available in widths of 150 - 1000 mm (steps of 50 preferred)